ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 09.04.07	ADR Yes/No:	N	ADR D		I(I)	ECN #:	na.	560				
Product No.: D206-642 Product Name: Skidtube	Created By:	4/	Approv		VA	1	<u> </u>	300				
r roudet marne. Skidtube		Checked By:	PU	Genera	I Manage	r Apphova	l:					
Distribution	Reqd	Resp /	nitial / Da	te	Distribution	n	т	Reqd	Resp	Initi	al / Date	
Production Manager	Y	LL U	09.00	112	DQA / QA C			N	Т	111161	ar / Date	
Production Engineering Coord	Y	EC/DD 2	09,04.1	3 17	QC Coordin		-	N				
Production Document Control	N)		Marketing			N				_
Customer Technical Support	09 04	1.13	Customer Order Processing			N						
Reason for Change:												
Web req's additional hole for co	mnatibility	with D3804-041/	.043 ekidtı	hee								
	parability	, with 20004 041/	040 Sitiate	1003								
Documents Affected:												
Release:												
- DEO-D2654-E-2 to amend D2	2654 Rev.	E1										ļ
i												
•		•										
	_											
F	Υ	Х	PREVIOUS	PARTS S								
# Quality Assurance Actions				Resp	1	· · · · · · · · · · · · · · · · · · ·	Notes				Complet	te
1 Notify Previous Customers			Reqd	-								
2 Notify Eurocopter France			N	 	 					 		
3			- ''	 								
				<u> </u>	<u> </u>					•		
# Engineering Actions			Reqd	Resp			Notes				Complet	e
4 Required Documents/Drawin		r Review	N									
5 Update Product Compatabili			N									
6 Create Eurocopter Form (FE	E)		N									
7 Notify TC / FAA of Change			N		l							
# Document Control Actions			Reqd	Resp	T		Notes				Complet	· ·
8 Move Electronic Files			Y	KJ	 		110103			9,04		
9 Update Blue/Pink/DSI Folde	r and Elec	ctronic Files	N							<u> </u>	13	120
10 Update Controlled PDF Files	3		Y	KJ	T					09.04	-08 5	77
11 Update Master Document Li			N									\bigcirc
12 Update Document Record (E			N				,					
13 Update Product Developmen			N									
14 Update QSI 021 and/or STC 15 Update Parts / STC Databas		l List	N N	ļ	_							
15 Update Parts / STC Databas 16 Update / Verify ARC Databa		-	N		<u> </u>							
17 Create / Update Change Red		1	N	KJ	 					900	1 1-	46
18 Create / Update PPP's	0014 1 0111	<u>'</u>	Y	K3						89.0		COD.
19 Update Document Control D	atabase /	Laminated Dwgs	Y	KJ	As req'd					69.00 Klist 01	1112 1112	45
20 Update Grey Project Binder			N							20 2		/X
21 Update D-Part/M-Drawing/D	SI/DEO N	laster Binders	Y	KJ						na ou	108	
22												
23												
Description / Actions												
Description / Action: - DEO adds an additional hole to	the D26	54 1 / 2 wobs for	omnatibili	N D2004	044/049 11-4	-4- 45						
- D206-642-111/-112/-211/-212/-			compatibili	ıy D3604	-041/-043. Upa	ate tooling.						
- D206-642-141 /-241 now at CH		110W at 0110 000										
- Any affected tube in production		e updated if possi	ble to add	the addit	ional hole Kits	in stock do	not need	to be un	dated			
- Note for Tech Support: custom	ers instal	ling the DSI 9420-	11/-013 R	un-on We	earplate kit on s	kidtubes at	CHG nun	nbers ear	lier than th	nose mentione	d	
on this ECN will have to drill th	rough I-b	eam in one location	n. The D	SI does n	ot explicitly stat	e this, altho	ugh it sho	ould be ol	ovious whe	en they try	_	
installing the thru-bolt!							-			, ,		
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L						/), /)				. / 1	l
				ECN Ve	erified & Comple	ete: 🖊	1/1//		Da	ate: 09//)Y/Z	1
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Date: 09.04.07 Job No.:					668	ADR Yes/No: N	ECN #.	Too	E00					
Product Name: Skidtube						Created By:				$\overline{}$	ECN#:	09-	560	
Product Name: Skidtube			Checked By: P	er Approva	Approval:									
Distribution	Reqd.	Resp	lni	tial / Da	te	Distribution		Reqd	Resp		Initia	I / Date	•	
Production Manager	Υ	LL ,				DQA / QA Coord	N							
Production Engineering Coord	Υ	EC/DD				QC Coordinator		N						
Production Document Control	N					Marketing	N							
customer Technical Support Y DStw						Customer Order Processing N								
										 				
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Reason for Change:				-										
Web req's additional hole for co	mpatibilit	ty with D38	804-041/-0	43 skidtı	ıbes									
Documents Affected:									_					
Release:														
- DEO-D2654-E-2 to amend D2	2654 Rev	r. E1												
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ł														
	ADTO	BALLOT C	201401.7			DDE\#640 D4DE0								
PARTS MUST COMPLY					X	PREVIOUS PARTS SATISFACTORY								
# Quality Assurance Actions				Pond	Resp		Notes					la4		
	, 			Reqd	Kesp		Notes	_			U	omplet	e 	
				N	<u> </u>									
2 Notify Eurocopter France				N	•									
3	_			i										
					1									
# Engineering Actions				Reqd	Resp		Notes				С	omplet	e	
4 Required Documents/Drawin	ngs Unde	r Review		N										
5 Update Product Compatabili				N										
6 Create Eurocopter Form (FE	E)			N										
7 Notify TC / FAA of Change	-			N						\dashv				
					<u> </u>									
# Document Control Actions	\$			Reqd	Resp		Notes				С	omplet	9,	
8 Move Electronic Files				Y	KJ						09.04	139	14	
Move Electronic Files Update Blue/Pink/DSI Foide	r and Ele	ectronic Fil	les	Y N	KJ		·				09.04	139	13	
9 Update Blue/Pink/DSI Folde 10 Update Controlled PDF Files	3	ectronic Fil	les		KJ								\$	
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